

AWD FRONT HUB BEARING ADJUSTMENT

WARNING

The following bearing adjustments are very important. Incorrect adjustment will increase bearing wear, reduce braking action, and may affect front drive hub engagement, which could result in serious personal injury or death.

1. Torque spindle nut to 160-170 inch lbs. (18-19 Nm) while rotating hub continuously.
2. Back off nut 1/2 turn.
3. Rotate axle several revolutions by raising rear of machine and rotating rear wheels with the machine in gear.
4. Re-torque hub nut to 108-144 in. lbs. (12-16.3 Nm).

Front Spindle Nut Torque:
108-144 in. lbs.

Brake Caliper Retaining Bolt Torque:
18 ft. lbs. (25 Nm)

5. Install cotter pin. Bend each leg of cotter pin around castle nut in different directions. See below.

Cotter Pin



NOTE: If cotter pin hole does not align, tighten slightly to align and install pin. Do not exceed 144 in. lbs. (16.3 Nm).

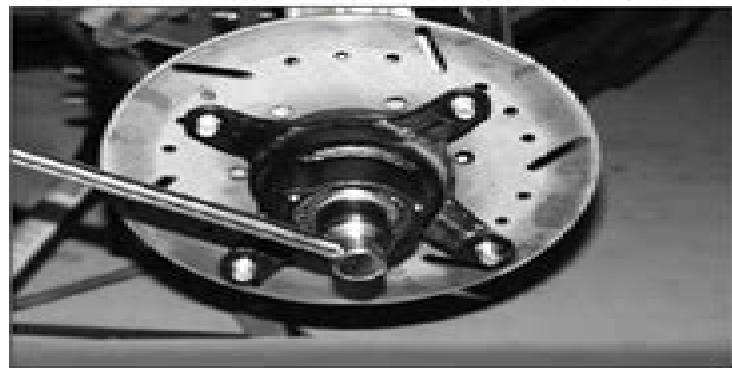
6. Reinstall hub cap.
7. Remove fill check plug and rotate hole to either 4:00 or 8:00 position.
8. Fill with Polaris Premium Demand Drive Hub Fluid or Type F Automatic Transmission Fluid until fluid trickles out. **NOTE:** Do not force the oil into the hub under pressure. This can cause seal damage and leaks.

Premium Demand Drive Hub Fluid

PN 2871654 (8 oz.)

PN 2872277 (2.5 gal.)

9. Reinstall plug.
10. Reinstall brake caliper assembly. Torque retaining bolts to 18 ft. lbs. (25 Nm).
11. Reinstall front wheels. Torque retaining nuts to 15 ft. lbs. (21 Nm).
12. Carefully lower vehicle.
13. Field test vehicle for proper operation of brake system and AWD operation.



Polaris Sportsman 400 Torque

R Pring

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Polaris, Sportsman 400 and 500 4x4, 1996-2003 and Xplorer 500 4x4, 1997-2003 Ed Scott,2004 *Field & Stream*,2001-01 FIELD STREAM America's largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations

New York Sportsman,2000 **The Pennsylvania Sportsman**,2000 **Field and Stream**,2000

The Australian & New Zealand Grapegrower & Winemaker,2005 *The Field & Stream All-terrain Vehicle Handbook* Monte Burch,2001 A comprehensive guide to all terrain vehicles that provides information on manufacturers models features repairs and uses

California Farmer,2005 **Union Agriculturist and Western Prairie Farmer**,2005 **Ducks Unlimited**,1997 **Australian Farm Journal**,2001 **Iowa Conservationist**,2002 **Progressive Farmer**,1999 **Popular Mechanics**,1969-10 **Polaris Sportsman 400, 450 & 500 1996-2013 Manual** Penton Staff,2000-05-24 Sportman 400 2001 2005 Sportsman 450 2006 2007 Sportsman 450 Browning Edition 2006 Sportsman 500 1996 2010 Sportsman 500 RSE 2000 2002 Sportsman 500 DUSE 2001 2002 Sportsman 500 HO 2001 2006 2008 2010 Sportsman 500 X2 2006 2010 Sp **Model Aviation**,1940 **Clymer Polaris Sportsman 400, 450 & 500, 1996-2010** Ed Scott,2010 *Clymer Polaris, Sportsman 400, 450 and 500, 1996-2008* Ed Scott,2008 *Polaris Sportsman 600, 700, & 800 Series 2002-2010* Penton Staff,2000-05-24 Sportsman 600 2003 2005 Sportsman 700 2002 2006 Sportsman 700 EFI 2004 2007 Sportsman 700 EFI X2 2008 Sportsman MV7 2005 2006 Sportsman 800 EFI 2005 2010 Sportsman 800 EFI X2 2007 2009 Sportsman 800 EFI Touring 2008 2009

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