

AWD FRONT HUB BEARING ADJUSTMENT

WARNING

The following bearing adjustments are very important. Incorrect adjustment will increase bearing wear, reduce braking action, and may affect front drive hub engagement, which could result in serious personal injury or death.

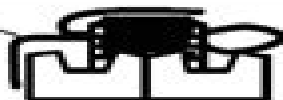
1. Torque spindle nut to 160-170 inch lbs. (18-19 Nm) while rotating hub continuously.
2. Back off nut 1/2 turn.
3. Rotate axle several revolutions by raising rear of machine and rotating rear wheels with the machine in gear.
4. Re-torque hub nut to 108-144 in. lbs. (12-16.3 Nm).

Front Spindle Nut Torque:
108-144 in. lbs.

Brake Caliper Retaining Bolt Torque:
18 ft. lbs. (25 Nm)

5. Install cotter pin. Bend each leg of cotter pin around castle nut in different directions. See below.

Cotter Pin



NOTE: If cotter pin hole does not align, tighten slightly to align and install pin. Do not exceed 144 in. lbs. (16.3 Nm).

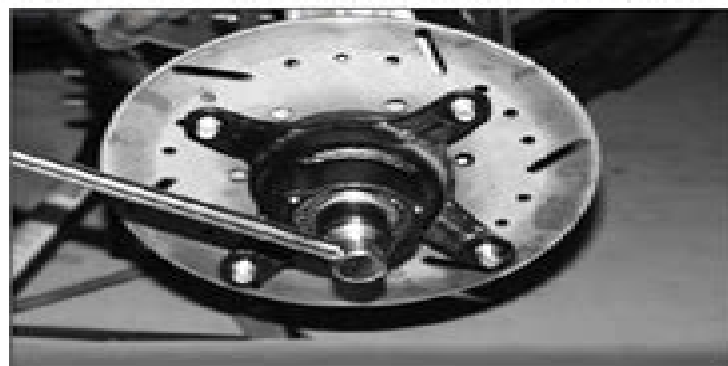
6. Reinstall hub cap.
7. Remove fill check plug and rotate hole to either 4:00 or 8:00 position.
8. Fill with Polaris Premium Demand Drive Hub Fluid or Type F Automatic Transmission Fluid until fluid trickles out. **NOTE:** Do not force the oil into the hub under pressure. This can cause seal damage and leaks.

Premium Demand Drive Hub Fluid

PN 2871654 (8 oz.)

PN 2872277 (2.5 gal.)

9. Reinstall plug.
10. Reinstall brake caliper assembly. Torque retaining bolts to 18 ft. lbs. (25 Nm).
11. Reinstall front wheels. Torque retaining nuts to 15 ft. lbs. (21 Nm).
12. Carefully lower vehicle.
13. Field test vehicle for proper operation of brake system and AWD operation.



Polaris Sportsman 400 Torque

R Pring



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